# Technical information



### Stoneguard can be painted over







Stoneguard can be painted over, spray, gray, Part no. 6105/ 500 ml

Stoneguard can be painted over, gray, Part no. 6106/1 l

rd can be Stoneguard can be yer, painted over, spray, black, 106/1 L Part no. 6109/ 500 mL

Stoneguard can be painted over, black, Part no. 6110/1 L



# Processing of 1 l cans

Shake the product well for at least one minute before using. Insert the can in the Compressed Air Can Gun or screw it directly to the Spray Gun. Ensure that the parts to be treated are masked completely. The structure is stronger when applied in several coats. At temperatures below 20 °C, heat the can slightly before processing. **Wear gloves, protective goggles and respiratory protection.** 

# **Processing tools**





Spray Gun, Part no. 6219

Compressed Air Can Gun, Part no. 6220

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# **Problem description**

A stoneguard is often applied in the factory in the area of the sills, the tips of the fenders or the front and rear valances. With repairs to or replacement of these sheet metal parts and the subsequent topcoat application, they should be restored to their original optical condition.

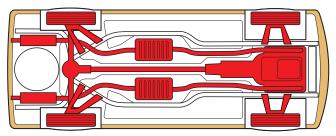
### Positive effect of the treatment

LIQUI MOLY Stoneguard is particularly tough and thus the ideal protection against mechanical damage to the metal surface. Following treatment the surface structure typical for stoneguard is generated.

# Work preparation

Following the repair or exchange of sheet metal parts, the substrate must be free of grease. Then mask off the areas not to be treated with tape and foil. Prime bare sheet metal parts (with Primer Filler, Part no. 6047/400 ml).

# Areas of application



Treat the parts of the body marked yellow such as sills and front and rear valance (only sheet metal parts). **Do not spray the areas marked red!** 

### Processing with the spray can

Shake the spray can well for at least one minute before using. Then apply the Stoneguard with even motions. Ensure that the parts to be treated are masked completely. The structure is stronger when applied in several coats.

At temperatures below 20 °C, heat the can slightly before processing.

Wear gloves, protective goggles and respiratory protection.

Please also note our Overview of anticorrosive agents (Part no. 51004).

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